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Development and validation of RP-HPLC method for estimation of brexpiprazole in its bulk and tablet dosage form using Quality by Design approach

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Abstract

Background: A new, sensitive, suitable, clear, accurate, and robust reversed-phase high-performance liquid chromatography (RP-HPLC) method for the determination of brexpiprazole in bulk drug and tablet formulation was developed and validated in this research. Surface methodology was used to optimize the data, with a three-level Box-Behnken design. Methanol concentration in the mobile phase, flow rate, and pH were chosen as the three variables. The separation was performed using an HPLC method with a UV detector and Openlab EZchrom program, as well as a Water spherisorb C₁₈ column (100 mm × 4.6; 5μm). Acetonitrile was pumped at a flow rate of 1.0 mL/min with a 10 mM phosphate buffer balanced to a pH of 2.50.05 by diluted OPA (65:35% v/v) and detected at 216 nm.

Result: The developed RP-HPLC method yielded a suitable retention time for brexpiprazole of 4.22 min, which was optimized using the Design Expert-12 software. The linearity of the established method was verified with a correlation coefficient (r^2) of 0.999 over the concentration range of 5.05–75.75 g/mL. For API and formulation, the percent assay was 99.46% and 100.91%, respectively. The percentage RSD for the method's precision was found to be less than 2.0%. The percentage recoveries were discovered to be between 99.38 and 101.07%. 0.64 μg/mL and 1.95 μg/mL were found to be the LOD and LOQ, respectively.

Conclusion: The developed and validated RP-HPLC system takes less time and can be used in the industry for routine quality control/analysis of bulk drug and marketed brexpiprazole products.

Keywords: RP-HPLC, QbD, Brexpiprazole, Acetonitrile, Development, Validation

Background

Brexpiprazole is 7-[4-[4-(1-benzothiophen-4-yl) piperazin-1-yl] piperazin-1-yl] piperazin-1-yl] piperazin-1-yl] piperazin-1-yl] piperazin-1-yl] piperazin-1-yl] piperazin-1 butoxy] However, The USFDA approved quinolin-2 (1H)-one in 2015, and it is marketed as Rexulti, a generic name coined by Otsuka in Japan and marketed by Lundbeck in the USA for the treatment of schizophrenia as a

monotherapy and as an adjunctive treatment to antidepressants in the treatment of major depressive disorder [1–5]. Early treatment with aripiprazole can result in problematic akathisia. Brexpiprazole may be less likely than aripiprazole to induce akathisia. This will be a big benefit, but there is not much experience with the drug yet. Brexpiprazole, like aripiprazole, is a partial agonist of the dopamine D2 receptor and has mild effects on QTc. Brexpiprazole is likely to have a wide dose range in clinical practice due to the function of CYP2D6 in its metabolism [6–14].

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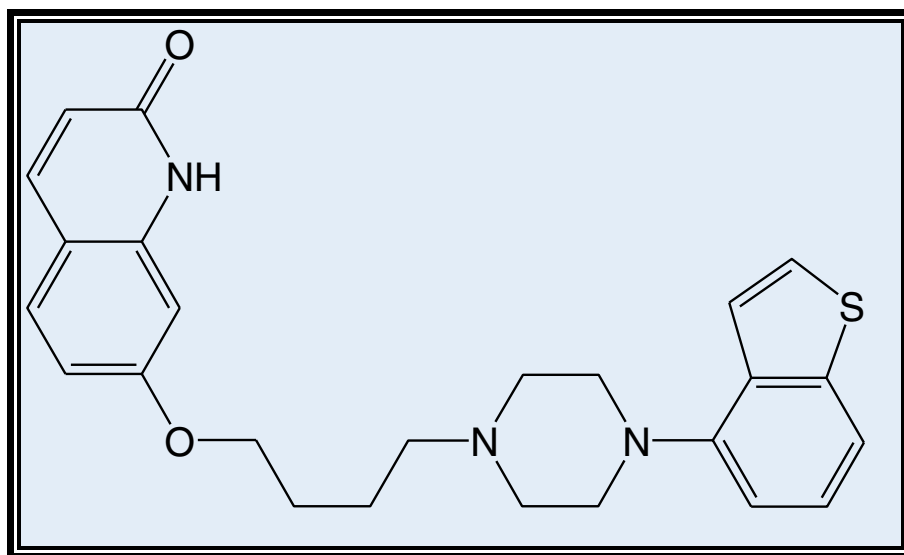


Fig. 1 Molecular structure of brexpiprazole

According to a literature review, there are few publications on UV-visible spectroscopy and HPLC, but no one has used Quality by Design. To ensure process consistency throughout the product lifecycle, simple validated RP-HPLC methods for the determination of brexpiprazole in pharmaceutical dosage forms must be established using the Quality by Design (QbD) approach as per ICH Q8 (R2) guidelines [8, 15–19].

Methods

Materials and reagents

Alkem Laboratories Limited, Mumbai, donated brexpiprazole (see Fig. 1). Merck provided HPLC grade

methanol, acetonitrile, orthophosphoric acid (OPA), and analytical grade ethanol, DMF, DMSO, and HCl. Siddhi Lab provided the HPLC grade water.

Instrumentation and software

An Agilent HPLC system with DEAX02386 pump and autosampler with UV-visible detector served as the chromatographic system (DEACX16446). For data collection and processing, the chromatograms were registered using Openlab EZChrom on a Windows-based computer system. Brexpiprazole concentrations were determined using a HyPURITY C₁₈ (100mm × 4.6mm ID, particle size 5μ) column.

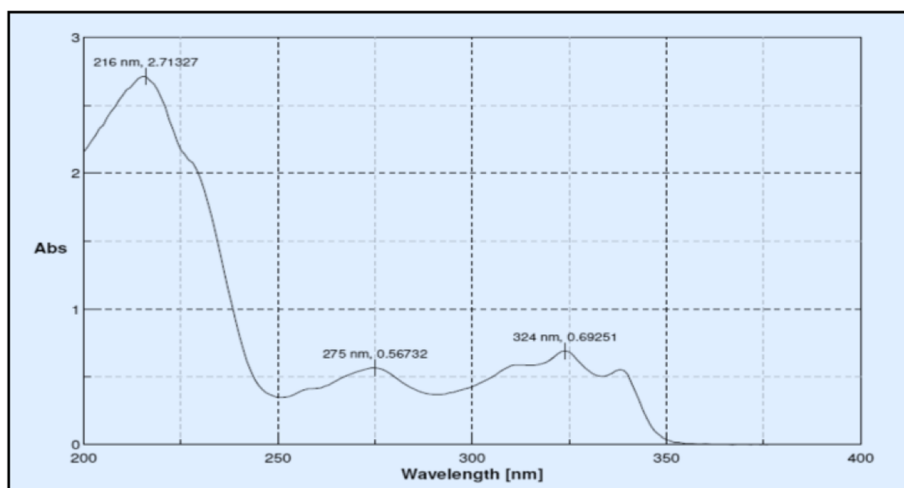


Fig. 2 UV spectrum of brexpiprazole in methanol

Table 1 3³ Box-Behnken full factorial design of DOE

Runs	Factor 1 A: ACN	Factor 2 B: pH	Factor 3 C: flow rate	Response 1 R.T. (min)	Response 2 Asymmetry	Response 3 TP
1	65	2.50	1.0	4.22	1.34	3662
2	75	3.00	1.0	4.03	1.51	4067
3	75	2.50	0.8	5.04	1.37	3945
4	65	3.00	0.8	5.33	1.3	2986
5	65	2.00	0.8	5.37	1.43	3305
6	75	2.50	1.2	3.41	1.36	3377
7	65	3.00	1.2	3.54	1.45	3461
8	65	2.50	1.0	4.22	1.34	3662
9	55	3.00	1.0	4.61	1.02	1566
10	55	2.50	1.2	3.84	1.07	1598
11	55	2.00	1.0	4.83	0.93	1266
12	65	2.00	1.2	3.6	1.41	2753
13	65	2.50	1.0	4.23	1.34	3662
14	65	2.50	1.0	4.23	1.34	3662
15	55	2.50	0.8	5.66	0.99	1755
16	75	2.00	1.0	4.13	1.52	3246
17	65	2.50	1.0	4.22	1.34	3662

QbD software

Design Expert® software (Design Expert trial version 12.0.10.0; State-Ease Inc., Minneapolis, MN, USA)

Preparations of solutions**Preparation of standard stock solution**

The standard solution was made by dissolving 10 mg of brexpiprazole in a 100-mL clean and dry volumetric flask, then adding approximately 70 mL of methanol to fully dissolve it and fill the flask to the mark with methanol (100 µg/mL).

Table 2 Experimental results and selected method conditions

Parameter/condition	Description
Injection volume	20 µL
Wavelength	216 nm
Mobile phase	Acetonitrile: buffer (65:35% v/v)
Program	Isocratic
Flow rate	1.0 mL/min
Column oven temp	30° C
Run time	7 min
Buffer	10 mM potassium dihydrogen orthophosphate in water. Adjusted to a pH 2.5 by orthophosphoric acid

Sample preparation

Ten milligrams brexpiprazole was correctly weighed and transferred to a 100-mL volumetric flask. Fifty milliliters diluent was added and sonicated to fully remove it. Using diluent, dilute the mixture by another 10 to 20 mL.

Preparation of diluted OPA

Pipette 5 mL of OPA into a 50-mL volumetric flask and top up with water to reach the desired amount. Sonicate for 5 min after thoroughly mixing.

Preparation of 1.0% OPA in water

One milliliter OPA was blown out of the solution and moved to a 100-mL volumetric flask, which was filled to the mark with water. Sonicate for 5 min after thoroughly mixing.

Preparation of 10.00 mM phosphate buffer in water

Weigh 1.36 g of OPA and dissolve it in 1000 mL of water, adjusting the pH to 2.0 (±) 0.05 with the diluted OPA solution.

Determination of detection wavelength

Between 200 and 400 nm, the standard solution was scanned. As shown in Fig. 2, the wavelength of maximum absorption for drug was determined to be 216 nm.

Table 3 The formula for one tablet

Sr. No.	Ingredients	Weight (mg)
1	API	4.0
2	Lactose	134
3	Magnesium stearate	4.0
4	Talc	4.0
5	Starch	4.0
Total weight		150

Method development by QbD approach

Application of design of experiments for method optimization

To investigate the effect of three factors on the two primary response variables, 33 randomized response surface designs with a Box-Behnken design were used with 17 trial runs. Three variables were analyzed at three levels in this design, and experimental trials were conducted in all three possible combinations. Flow rates (X1), pH (X2), and mobile phase composition (X3) were designated as independent variables, while retention time (RT), asymmetry, and theoretical plates were designated as dependent variables. The data was then entered into the Design Expert 12.0.10.0 software and evaluated using the ANOVA test. To assess the effect of flow rate, pH, and mobile phase composition on dependent variables, the results were subjected to the 3-dimensional response surface methodology. Table 1 shows the likely trial runs using 3^3 Box-Behnken designs. Table 2 shows the experimental results and selected method conditions.

Analysis of the sample

Brexpiprazole drug (API) The drug sample solution was prepared by liquifying 10 mg of brexpiprazole API into a 100-mL volumetric flask, adding 70 mL of methanol to fully melt it by sonication, and then adjusting the volume with solvents (100g/mL). Filtered through a suitable filter, and a sufficient amount of the sample solution was discarded. Using methanol (50g/mL), dilute 5 mL of the filtrate solution to 10 mL.

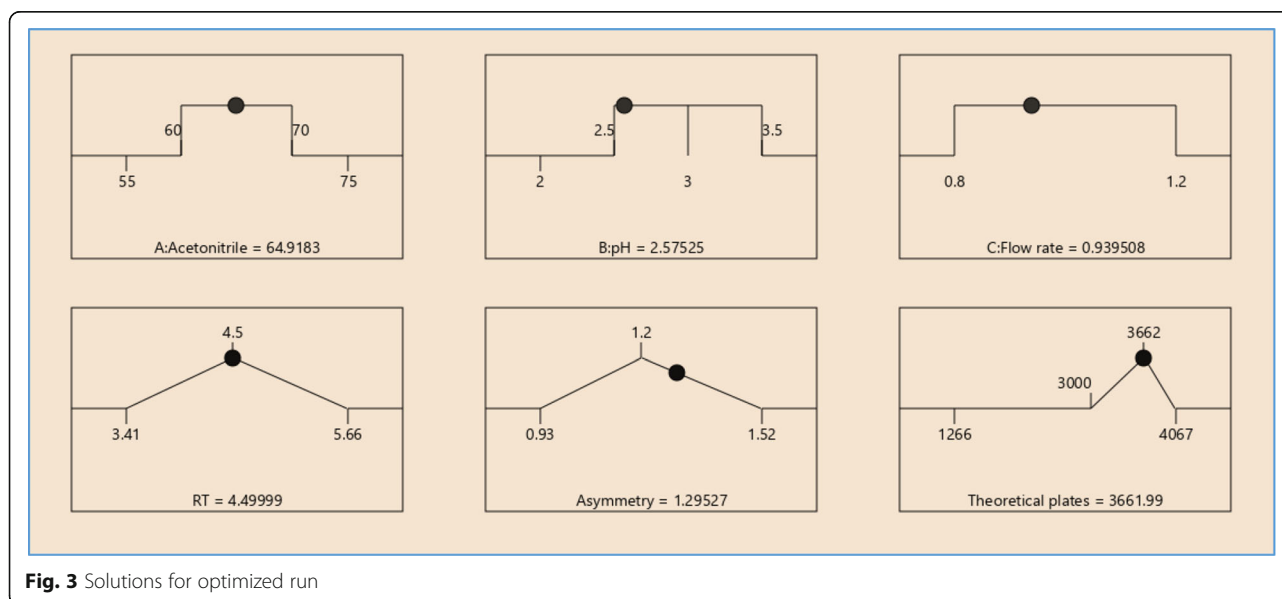
Tablet formulation Keep in mind, in the market, there is a tablet called Rexulti. However, it is not available in India. There are three doses available: 1, 2, and 4 mg. The sample preparation will be seen on a dosage of 4 mg, which is a higher dose. For preparing lab-level tablet mixture, approximately 150 mg average weight is taken into account. The formula for one tablet is shown in Table 3.

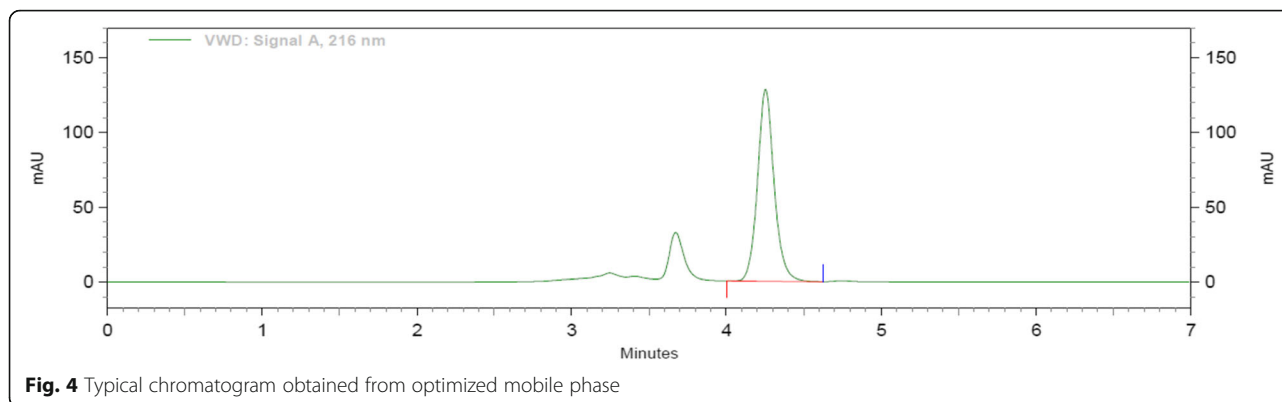
Weigh 10 mg of brexpiprazole powder into a 100-mL flask, add about 70 mL of methanol to completely solubilize it by sonication, and complete volume up to spot with the methanol (100 g/mL). Filtered through a suitable filter, and a sufficient amount of the sample solution was discarded. Five milliliters filtrate solution was diluted to 10 mL with methanol (50 g/mL).

Control strategy

Filtration study

Filtration experiment using centrifuged (unfiltered) sample and filtered test solution. During the filtration process, 5 mL





of the aliquot sample was discarded and 0.45 m PVDF 0.45 and 0.45 m Nylon syringe filters were used.

Stability of analytical solution

A stability analysis will be carried out on both the normal and test solutions. A test sample of Rexulti tablet will be used to determine the stability of the test solution. The stability test will be carried out in a standard laboratory environment.

The solution will be held in a brightly lit laboratory for 12 to 24 h before being analyzed. The discrepancy between the test solution's results at each stability time point and the original will be calculated for the test solution stability analysis. The discrepancy between the effects of the stability time point and the original will be calculated in a standard solution stability analysis.

Method validation

The developed method for estimating brexpiprazole was validated for the following parameters using ICH Q2 (R1) guidelines [20–25].

Specificity

To demonstrate the method's precision, the following solutions will be prepared and injected (double-checked the peak purity).

- I. Blank (methanol as a diluent)
- II. Brexpiprazole standard solution
- III. Brexpiprazole sample solution
- IV. Placebo treatments

Linearity and range

The statistical treatment of test results obtained by examination of samples with analyte concentrations around the claimed spectrum determines the analytical method's linearity. As a function of analyte concentration, the region is graphically plotted. Curve fitting percentages are measured.

Accuracy (%recovery)

The accuracy will be tested in the range of 50 to 150% of the working concentration of 4 mg strength. Every occurs solution will be prepared in triplicate. A placebo

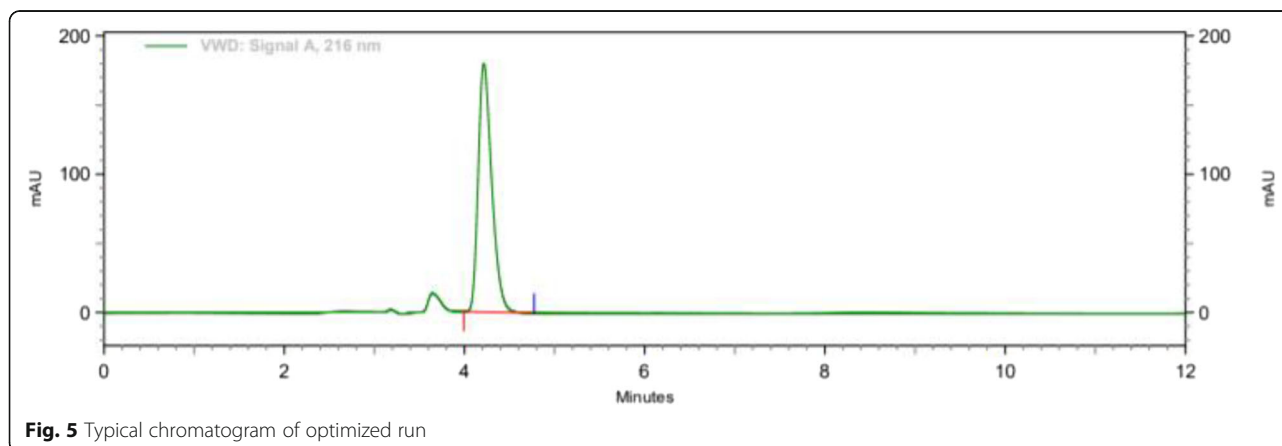


Table 4 Analytical data of optimized run

Parameter	R.T. (min)	Area	Asymmetry	Theoretical plate (USP)
Observation	4.22	31,495, 627	1.34	3662

will be included in the experiment. For each study, the percent recovery was determined.

Precision

- I. There are two levels of precision: repeatability and intermediate precision. It is carried out on a sample API.
- II. Repeatability (intraday precision)
- III. Intermediate precision (interday precision)

Robustness

The API test sample was created from scratch. As shown below, these samples were injected under various chromatographic conditions.

- Flow rate changes (20% of the total)
- A change in wavelength (3 nm)
- $\pm 2^\circ\text{C}$ increase in column oven temperature

Detection

The limit of detection (LOD) and limit of quantification (LOQ) were calculated separately using the following equations based on the standard deviation of the y-intercept and the slope of the calibration curve, respectively.

$$\text{LOD} = 3.3 \delta/S, \text{LOQ} = 10 \delta/S$$

Results

Optimization of mobile phase

Methanol: water (70:30), acetonitrile: water (70:30), acetonitrile: 1% OPA in water (80:20), and acetonitrile: 10 mM phosphate buffer were among the mobile phases that were optimised, shown in Fig. 3. Acetonitrile: 10 mM phosphate buffer adjusted pH 2.5 by OPA (80:20), acetonitrile: 10 mM phosphate buffer adjusted pH 2.5 by OPA (65:35), acetonitrile: 10 mM phosphate buffer adjusted pH 2.5 by OPA (65:35). As a result, chromatographic conditions in trial were used for process

Table 5 Design summary for optimization

Study type	Design type	Design model	Total runs
Response surface	Central composite design	Quadratic	17

Table 6 Obtained solution for optimized formulation

Runs	Factor 1	Factor 2	Factor 3	Response 1	Response 2	Response 3
	A: ACN	B: pH	C: flow rate	R.T. (min)	Asymmetry	TP
1	65	2.50	1.0	4.22	1.34	3662

validation, as shown in Fig. 4. Acetonitrile: 10 mM phosphate buffer modified pH 2.5 by OPA (65:35) provides a better peak, lower retention time, and tailing factor. Typical chromatogram of optimized run is shown in Fig. 5. Analytical data for typical chromatogram of optimized run are shown in Table 4.

Optimization of various parameters for analysis of brexpiprazole using HPLC (by using central composite design)

Design summary for optimization is given in Table 5. Obtained solution for optimized formulation is given in Table 6.

System suitability test (SST)

It was observed from the data tabulated that the method complies with system suitability parameters. Hence, it can be concluded that the system suitability parameter meets the requirement of method validation. Typical chromatogram of SST for brexpiprazole is shown in Fig. 6. Analytical data of system suitability test are given in Table 7.

Filter test

Both filters PVDF and Nylon pass the criteria for filter study; hence, both filters can be used because %absolute difference is NMT 2.0, and it follows acceptance criteria. Analytical data of filter test are given in tabular form in Table 8. Typical chromatogram of unfiltered sample, sample filtered through 0.45 μ PVDF filter, and sample filtered through 0.45 μ Nylon filter is shown in Figs. 7, 8, and 9 respectively.

Solution stability

Both standard solution and sample solution were found stable for 24 h; hence, prepared solution can be used up to 24 h. (User can check solution stability even after 24 h if he/she wants to inject solution after 24 h.) Analytical data are given in Table 9.

Specificity

Blank and placebo solution are not having interference at R.T. of brexpiprazole. Peak purity for both standard as well as sample was within limits. Sample solution exhibits the same R.T. as that of standard solution. Hence, developed chromatographic method

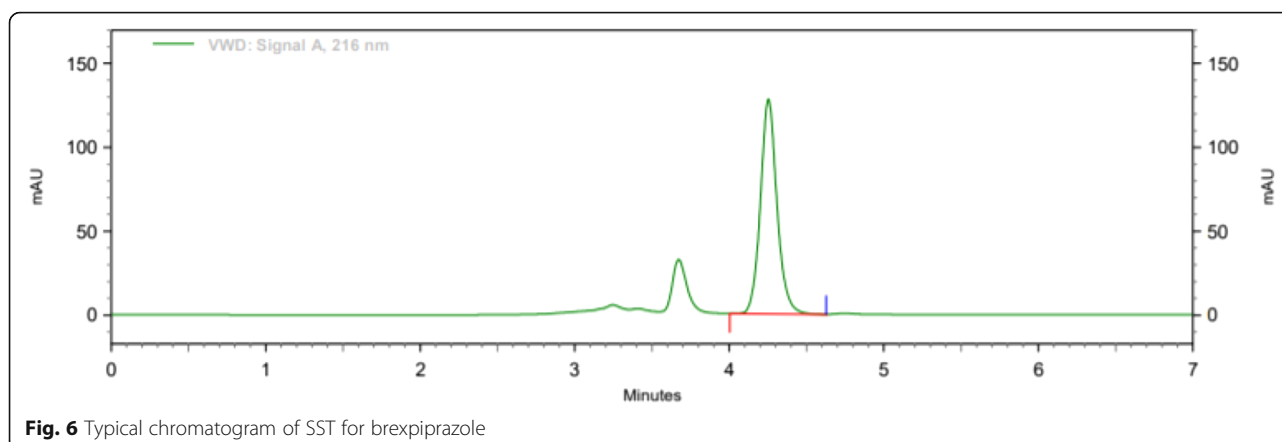


Fig. 6 Typical chromatogram of SST for brexpiprazole

passed the criteria for specificity. Result of specificity is given in Table 10.

Accuracy (%recovery)

%Recovery was found well within acceptance range (98.00 to 102.0%) at all three levels. Result and statistical data of accuracy are given in Table 11.

Precision

%RSD for 12 samples (precision and intermediate precision samples) NMT 2.0%. The %RSD of method precision is 0.53 and 0.495. Therefore, the HPLC method for the determination of brexpiprazole is precise. Analytical data of both precision of brexpiprazole is given in Table 12.

Linearity

From the calibration curve, we had to conclude that brexpiprazole shows linear response in the range of 5.05–75.75 µg/mL. The regression value was found well within the limit. Result and statistical data of linearity of brexpiprazole are given in Table 13. Linearity graph of brexpiprazole is shown in Fig. 10.

Table 7 Analytical data of system suitability test

Parameter	Acceptance criteria	Result
%RSD	NMT 2.0%.	0.35
Theoretical plates	More than 2000	3654
Tailing factor	NMT 2.0	1.34

Conclusion

Based on the calibration curve, we can deduce that brexpiprazole has a linear response in the 5.05–75.75 g/mL range. The regression value was discovered to be well within the acceptable range. Data for calibration curve of brexpiprazole is shown in Table 14.

Detection

It may be calculated based on the standard deviation (SD) of the response and slope of the curve (S). Result of detection limit is given in Table 15. Calibration curve of brexpiprazole for LOD and LOQ is given in Fig. 11.

Robustness

The robustness of an analytical method is determined by analysis of aliquots from homogenous lots by differing physical parameters that may differ but are still within the specified parameters of the assay. Analytical interpretation is given in Table 16.

Table 8 Analytical data of filter test

Sample	Area	% Absolute difference	Acceptance criteria	Conclusion
Unfiltered	16, 256, 478	NA	% Absolute difference NMT 2.0	Both PVDF and Nylon filters passes the criteria for filter study
0.45 µ PVDF filter	16, 178, 521	0.48		
0.45 µ Nylon filter	16, 152, 546	0.64		

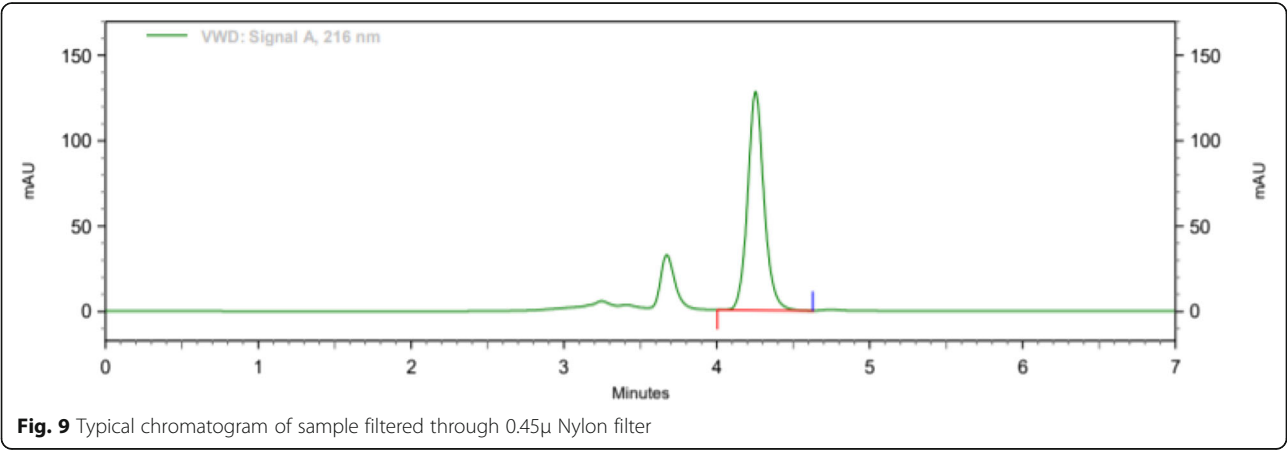
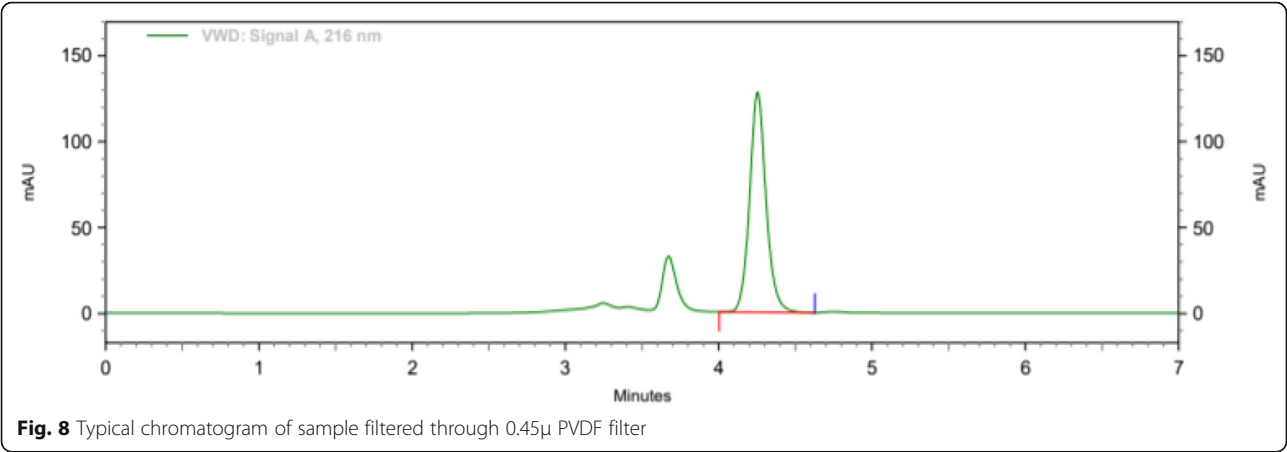
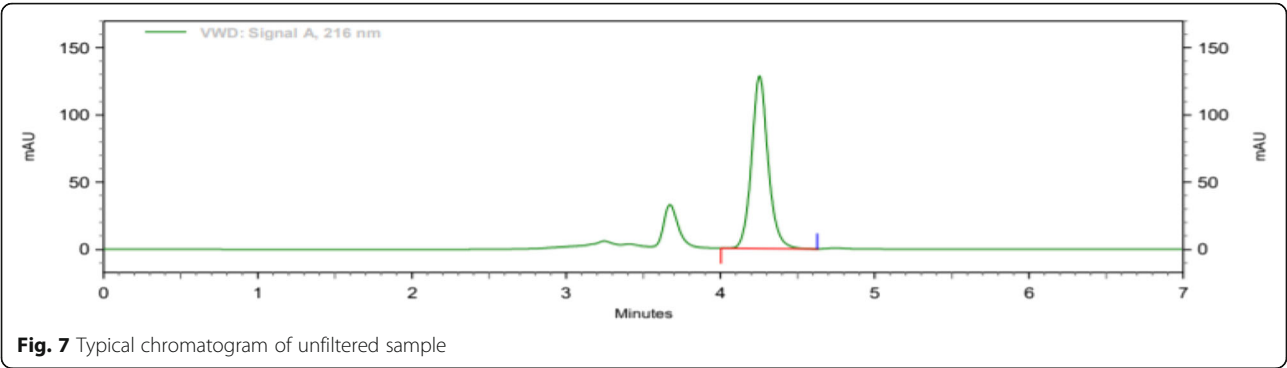


Table 9 Analytical data of brexpiprazole for solution stability

Test solution			Standard solution			Acceptance criteria	Conclusion
Time point	Area	% Absolute difference	Time point	Area	% Absolute difference		
Initial	16,238,783	NA	Initial	16,245,895	NA	% Absolute difference NMT 2.0	Both standard solution and sample solution were found stable for 24 hours
12 h	16,217,981	0.13	12 h	16,226,483	0.12		
24 h	16,211,870	0.17	24 h	16,216,591	0.18		

Table 10 Results of specificity

Description	Observation	Acceptance criteria	Conclusion
Blank	No interference at R.T. of brexpiprazole in blank	No interference at R.T.	Developed chromatographic method passed the criteria for specificity.
Standard solution	Peak purity was 0.998	Peak purity: NLT 0.95	
Sample solution	Peak purity was 0.998	Peak purity: NLT 0.95	
Placebo	No interference at R.T. of brexpiprazole in placebo	No interference at R.T.	

Table 11 Result and statistical data of accuracy

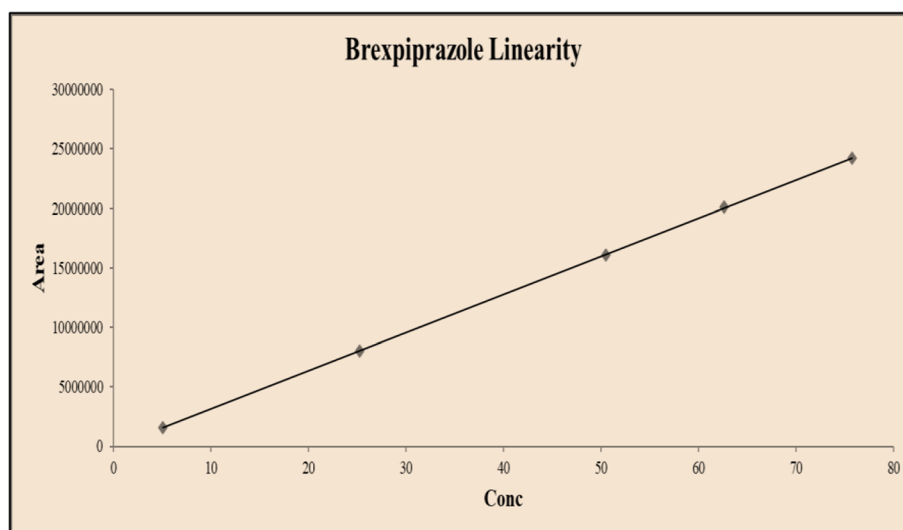
Level (%)	Area	Added concentration	Recovered concentration	% Recovery	Acceptance criteria	Conclusion
50	8,130,145	25.50	25.75	100.98	% Recovery 98.00 to 102.0%	% Recovery was found well within acceptance range at all three levels.
	8,123,654	25.50	25.73	100.90		
	8,133,254	25.50	25.76	101.02		
100	16,101,547	51.00	51.00	100.00		
	16,158,482	51.50	51.18	99.38		
	16,122,354	51.00	51.07	100.14		
150	24,245,689	76.00	76.80	101.05		
	24,235,687	76.50	76.77	100.35		
	24,248,514	76.00	76.81	101.07		

Table 12 Data of precision of brexpiprazole

Parameters	Intraday precision	Interday precision	Acceptance criteria	Conclusion
Mean	100.356	100.72	% RSD for the six samples NMT 2.0	HPLC method for the determination of brexpiprazole is precise
SD	0.61941	0.498825		
% RSD	0.617	0.495		

Table 13 Result and statistical data of linearity of brexpiprazole

Level	Conc (µg/mL)	Area	Mean	% RSD
10%	5.05	1,594,696	1,594,354	0.029
		1,594,532		
		1,593,834		
50%	25.25	8,030,550	8,030,485	0.012
		8,031,450		
		8,029,456		
100%	50.5	16,092,802	16,092,015	0.004
		16,091,720		
		16,091,523		
125%	62.62	20,155,235	20,142,362	0.073
		20,126,230		
		20,145,621		
150%	75.75	24,235,366	24,225,635	0.040
		24,215,892		
		24,225,648		

**Fig. 10** Linearity graph of brexpiprazole**Table 14** Data for calibration curve of brexpiprazole

Parameters	Result
Detection wavelength	216 nm
Beer's law limit	5.05–75.75 µg/mL
Slope	1,620,101.119
Intercept	–279,840.1481
Correlation coefficient (R^2)	0.9999

Table 15 Result of detection limit

Parameter	Result
LOD	0.64 µg/mL
LOQ	1.95 µg/mL

Table 16 Result of robustness

Sr.no.	Parameter	Observations						Limit
		Changes in flow rate		Change in wavelength		Change in column oven temperature		
		1.2	0.8	219	213	32° C	28° C	
1	Peak area response	13,429,477	20,188,069	1,589,0163	19,777,590	16,118,641	16,127,528	
2	Theoretical plates	3681	3639	3678	3667	3672	3653	NMT 2000
3	Tailing factor	1.34	1.34	1.33	1.34	1.33	1.34	NMT 2.0
4	R.T. (min)	3.54	5.32	4.24	4.23	4.23	4.23	

Discussion

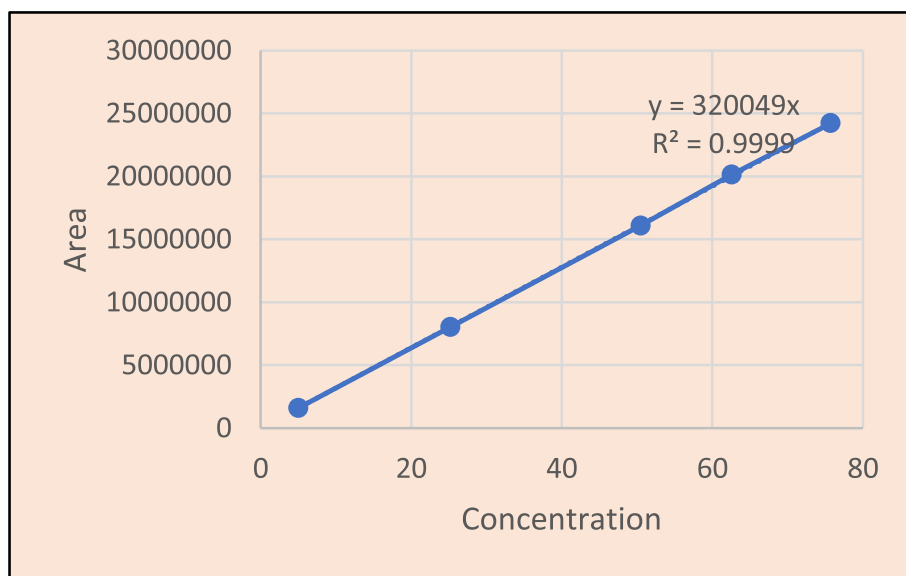
The aim of this project was to create a simple, reliable, precise, and appropriate RP-HPLC system using the Quality by Design (QbD) approach. DOE results, including ANOVA, diagnostic graphs, and model graphs, were examined for each factor. The effect of each factor on the response result was investigated in this result.

In terms of analytical method creation and validation, the results of all system suitability parameters were appropriate within the limits specified by applying ICH (Q2 R1) guidelines, indicating that the system is functioning properly and can provide accurate and precise results. The established method's analysis results were validated in terms of linearity, accuracy, precision, and robustness, as well as the detection and quantification limits.

The developed method has many advantages, according to Mondal et al., including reproducibility of findings, rapid interpretation, easy sample preparation, and improved selectivity and sensitivity. The developed method can be used for routine research in the pharmaceutical industry for the bulk drug brexpiprazole as well as the pharmaceutical dosage type since it is stable and reproducible and takes less time [10].

Conclusion

According to the above experimental results, this newly developed method for estimating brexpiprazole was found to be simple, precise, and accurate, with a shorter retention time that makes it more acceptable and cost effective, and it can be effectively applied for routine analysis in research institutions, quality control departments in industries, and approved testing laboratories.

**Fig. 11** Calibration curve of brexpiprazole for LOD and LOQ

Abbreviations

RP-HPLC: Reversed-phase high-performance liquid chromatography; %RSD: Percentage recovery; LOD: Limit of detection; LOQ: Limit of quantification; QbD: Quality by Design; USFDA: United States Food and Drug Administration; ICH: International Council for Harmonization of Technical Requirement for Pharmaceutical for Human Use; OPA: Orthophosphoric acid; DMF: Dichloromethane; DMSO: Dimethyl sulfoxide; HCl: Hydrochloric acid; PVDF: Polyvinylidene fluoride; ANOVA: Analysis of variance; API: Active pharmaceutical ingredient

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Authors' contributions

R.N. contributed to literature survey and performed practical work and thesis typing, N.P. supported in performing experimental work, A.S. had contributed to guide the whole work, and P.B. and D.S. contributed to editing in thesis typing. The authors read and approved the final manuscript and approve the submission.

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Availability of data and materials

Data and material are available upon request.

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- <https://www.clinicaltrialsarena.com/projects/rexulti-brexiprazole-treatment-major-depressive-disorder-schizophrenia/>
- www.drugbank.com
- <https://www.drugs.com/monograph/brexiprazole.html>

Declarations

Ethics approval and consent to participate

Not applicable.

Consent for publication

Not applicable.

Competing interests

The authors declare that they have no competing interests.

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